



COMMONWEALTH OF PENNSYLVANIA
DEPARTMENT OF ENVIRONMENTAL PROTECTION
AIR QUALITY PROGRAM

STATE ONLY SYNTHETIC MINOR OPERATING PERMIT

Issue Date: March 30, 2026

Effective Date: March 30, 2026

Expiration Date: March 29, 2031

In accordance with the provisions of the Air Pollution Control Act, the Act of January 8, 1960, P.L. 2119, as amended, and 25 Pa. Code Chapter 127, the Owner, [and Operator if noted] (hereinafter referred to as permittee) identified below is authorized by the Department of Environmental Protection (Department) to operate the air emission source(s) more fully described in this permit. This Facility is subject to all terms and conditions specified in this permit. Nothing in this permit relieves the permittee from its obligations to comply with all applicable Federal, State and Local laws and regulations.

The regulatory or statutory authority for each permit condition is set forth in brackets. All terms and conditions in this permit are federally enforceable unless otherwise designated.

State Only Permit No: 08-00006

Synthetic Minor

Federal Tax Id - Plant Code: 06-1093099-1

Owner Information

Name: TRANSCO RAILWAY PROD
Mailing Address: 403 N THOMAS AVE
SAYRE, PA 18840

Plant Information

Plant: TRANSCO RAILWAY PROD/SAYRE PLT
Location: 08 Bradford County 08802 Sayre Borough
SIC Code: 4789 Trans. & Utilities - Transportation Services, Nec

Responsible Official

Name: ROB BENTLEY
Title: PLANT MGR
Phone: (570) 888 - 9623 Ext.3267 Email: rob.bentley@transcorail.com

Permit Contact Person

Name: SCOTT YEATER
Title: EHS MGR
Phone: (570) 888 - 9623 Ext.3213 Email: scott.yeater@transcorail.com

[Signature] _____
MUHAMMAD Q. ZAMAN, ENVIRONMENTAL PROGRAM MANAGER, NORTHCENTRAL REGION



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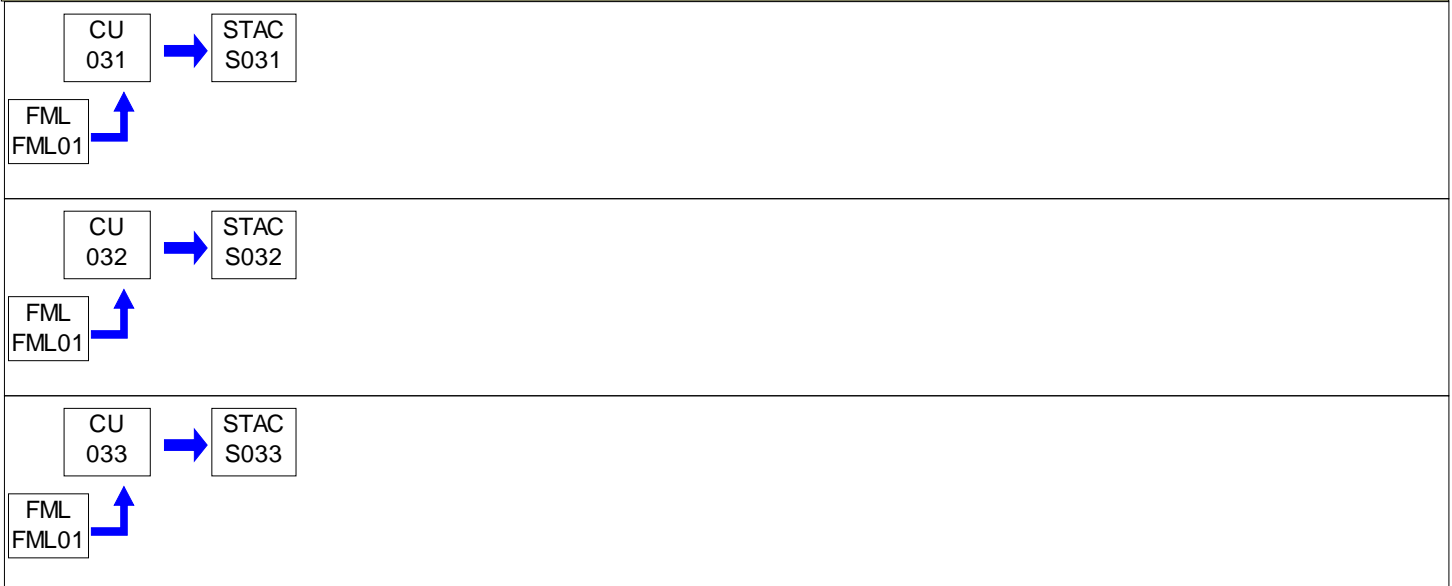
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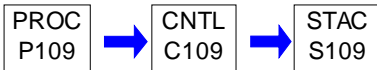
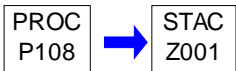
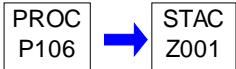
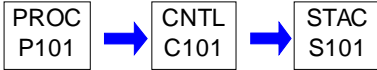
**SECTION A. Site Inventory List**

Source ID	Source Name	Capacity/Throughput	Fuel/Material
031	COMBUSTION UNITS (EACH >2.5MMBTU/HR)		
032	COMBUSTION UNITS (EACH < AND EQUAL TO 2.5MMBTU/HR)		
033	SMALL COMBUSTION UNIT (<50 MMBTU/HR AND >10 MMBTU/HR)		
P101	RAILCAR PAINTING OPERATION		
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C109	CARTRIDGE COLLECTOR		
FML01	NATURAL GAS		
S031	FURNACE & BOILER STACKS		
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PERMIT MAPS



PERMIT MAPS



**SECTION B. General State Only Requirements****#001 [25 Pa. Code § 121.1]****Definitions.**

Words and terms that are not otherwise defined in this permit shall have the meanings set forth in Section 3 of the Air Pollution Control Act (35 P.S. § 4003) and in 25 Pa. Code § 121.1.

#002 [25 Pa. Code § 127.446]**Operating Permit Duration.**

(a) This operating permit is issued for a fixed term of five (5) years and shall expire on the date specified on Page 1 of this permit.

(b) The terms and conditions of the expired permit shall automatically continue pending issuance of a new operating permit, provided the permittee has submitted a timely and complete application and paid applicable fees required under 25 Pa. Code Chapter 127, Subchapter I and the Department is unable, through no fault of the permittee, to issue or deny a new permit before the expiration of the previous permit.

#003 [25 Pa. Code §§ 127.412, 127.413, 127.414, 127.446 & 127.703(b)]**Permit Renewal.**

(a) The permittee shall submit a timely and complete application for renewal of the operating permit to the appropriate Regional Air Program Manager. The application for renewal of the operating permit shall be submitted at least six (6) months and not more than 18 months before the expiration date of this permit.

(b) The application for permit renewal shall include the current permit number, a description of any permit revisions that occurred during the permit term, and any applicable requirements that were promulgated and not incorporated into the permit during the permit term. An application is complete if it contains sufficient information to begin processing the application, has the applicable sections completed and has been signed by a responsible official.

(c) The permittee shall submit with the renewal application a fee for the processing of the application as specified in 25 Pa. Code § 127.703(b). The fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" and submitted with the fee form to the respective regional office.

(d) The renewal application shall also include submission of proof that the local municipality and county, in which the facility is located, have been notified in accordance with 25 Pa. Code § 127.413.

(e) The application for renewal of the operating permit shall also include submission of supplemental compliance review forms in accordance with the requirements of 25 Pa. Code § 127.412(b) and § 127.412(j).

(f) The permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information as necessary to address any requirements that become applicable to the source after the permittee submits a complete application, but prior to the date the Department takes action on the permit application.

#004 [25 Pa. Code § 127.703]**Operating Permit Fees under Subchapter F.**

(a) The permittee shall pay the annual operating permit maintenance fee according to the following fee schedule in either paragraph (1) or (2) in accordance with 25 Pa. Code § 127.703(d) on or before December 31 of each year for the next calendar year.

(1) For a synthetic minor facility, a fee equal to:

(i) Four thousand dollars (\$4,000) for calendar years 2021—2025.

(ii) Five thousand dollars (\$5,000) for calendar years 2026—2030.

(iii) Six thousand three hundred dollars (\$6,300) for the calendar years beginning with 2031.

(2) For a facility that is not a synthetic minor, a fee equal to:

**SECTION B. General State Only Requirements**

- (i) Two thousand dollars (\$2,000) for calendar years 2021—2025.
- (ii) Two thousand five hundred dollars (\$2,500) for calendar years 2026—2030.
- (iii) Three thousand one hundred dollars (\$3,100) for the calendar years beginning with 2031.

(b) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

#005 [25 Pa. Code §§ 127.450 (a)(4) and 127.464]**Transfer of Operating Permits.**

(a) This operating permit may not be transferred to another person, except in cases of transfer-of-ownership that are documented and approved by the Department.

(b) In accordance with 25 Pa. Code § 127.450(a)(4), a change in ownership of the source shall be treated as an administrative amendment if the Department determines that no other change in the permit is required and a written agreement has been submitted to the Department identifying the specific date of the transfer of permit responsibility, coverage and liability between the current and the new permittee and a compliance review form has been submitted to, and the permit transfer has been approved by, the Department.

(c) This operating permit is valid only for those specific sources and the specific source locations described in this permit.

#006 [25 Pa. Code § 127.441 and 35 P.S. § 4008]**Inspection and Entry.**

(a) Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Department or authorized representatives of the Department to perform the following:

(1) Enter at reasonable times upon the permittee's premises where a source is located or emissions related activity is conducted, or where records are kept under the conditions of this permit;

(2) Have access to and copy, at reasonable times, any records that are kept under the conditions of this permit;

(3) Inspect at reasonable times, any facilities, equipment including monitoring and air pollution control equipment, practices, or operations regulated or required under this permit;

(4) Sample or monitor, at reasonable times, any substances or parameters, for the purpose of assuring compliance with the permit or applicable requirements as authorized by the Clean Air Act, the Air Pollution Control Act, or the regulations promulgated under the Acts.

(b) Pursuant to 35 P.S. § 4008, no person shall hinder, obstruct, prevent or interfere with the Department or its personnel in the performance of any duty authorized under the Air Pollution Control Act or regulations adopted thereunder including denying the Department access to a source at this facility. Refusal of entry or access may constitute grounds for permit revocation and assessment of criminal and/or civil penalties.

(c) Nothing in this permit condition shall limit the ability of the EPA to inspect or enter the premises of the permittee in accordance with Section 114 or other applicable provisions of the Clean Air Act.

#007 [25 Pa. Code §§ 127.441 & 127.444]**Compliance Requirements.**

(a) The permittee shall comply with the conditions of this operating permit. Noncompliance with this permit constitutes a violation of the Clean Air Act and the Air Pollution Control Act and is grounds for one or more of the following:

- (1) Enforcement action

**SECTION B. General State Only Requirements**

(2) Permit termination, revocation and reissuance or modification

(3) Denial of a permit renewal application

(b) A person may not cause or permit the operation of a source which is subject to 25 Pa. Code Article III unless the source(s) and air cleaning devices identified in the application for the plan approval and operating permit and the plan approval issued for the source is operated and maintained in accordance with specifications in the applications and the conditions in the plan approval and operating permit issued by the Department. A person may not cause or permit the operation of an air contamination source subject to 25 Pa. Code Chapter 127 in a manner inconsistent with good operating practices.

(c) For purposes of Sub-condition (b) of this permit condition, the specifications in applications for plan approvals and operating permits are the physical configurations and engineering design details which the Department determines are essential for the permittee's compliance with the applicable requirements in this State-Only permit. Nothing in this sub-condition shall be construed to create an independent affirmative duty upon the permittee to obtain a predetermination from the Department for physical configuration or engineering design detail changes made by the permittee.

#008 [25 Pa. Code § 127.441]**Need to Halt or Reduce Activity Not a Defense.**

It shall not be a defense for the permittee in an enforcement action that it was necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.

#009 [25 Pa. Code §§ 127.442(a) & 127.461]**Duty to Provide Information.**

(a) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of each source at the facility.

(b) The permittee shall furnish to the Department, in writing, information that the Department may request to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with the permit. Upon request, the permittee shall also furnish to the Department copies of records that the permittee is required to maintain in accordance with this permit.

#010 [25 Pa. Code § 127.461]**Revising an Operating Permit for Cause.**

This operating permit may be terminated, modified, suspended or revoked and reissued if one or more of the following applies:

(1) The permittee constructs or operates the source subject to the operating permit so that it is in violation of the Air Pollution Control Act, the Clean Air Act, the regulations thereunder, a plan approval, a permit or in a manner that causes air pollution.

(2) The permittee fails to properly or adequately maintain or repair an air pollution control device or equipment attached to or otherwise made a part of the source.

(3) The permittee has failed to submit a report required by the operating permit or an applicable regulation.

(4) The EPA determines that the permit is not in compliance with the Clean Air Act or the regulations thereunder.

#011 [25 Pa. Code §§ 127.450, 127.462, 127.465 & 127.703]**Operating Permit Modifications**

(a) The permittee is authorized to make administrative amendments, minor operating permit modifications and significant operating permit modifications, under this permit, as outlined below:

(b) Administrative Amendments. The permittee shall submit the application for administrative operating permit amendments (as defined in 25 Pa. Code § 127.450(a)), according to procedures specified in § 127.450 unless

**SECTION B. General State Only Requirements**

precluded by the Clean Air Act or its regulations.

(c) Minor Operating Permit Modifications. The permittee shall submit the application for minor operating permit modifications (as defined 25 Pa. Code § 121.1) in accordance with 25 Pa. Code § 127.462.

(d) Significant Operating Permit Modifications. The permittee shall submit the application for significant operating permit modifications in accordance with 25 Pa. Code § 127.465.

(e) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

#012 [25 Pa. Code § 127.441]**Severability Clause.**

The provisions of this permit are severable, and if any provision of this permit is determined by a court of competent jurisdiction to be invalid or unenforceable, such a determination will not affect the remaining provisions of this permit.

#013 [25 Pa. Code § 127.449]**De Minimis Emission Increases.**

(a) This permit authorizes de minimis emission increases in accordance with 25 Pa. Code § 127.449 so long as the permittee provides the Department with seven (7) days prior written notice before commencing any de minimis emissions increase. The written notice shall:

(1) Identify and describe the pollutants that will be emitted as a result of the de minimis emissions increase.

(2) Provide emission rates expressed in tons per year and in terms necessary to establish compliance consistent with any applicable requirement.

(b) The Department may disapprove or condition de minimis emission increases at any time.

(c) Except as provided below in (d), the permittee is authorized to make de minimis emission increases (expressed in tons per year) up to the following amounts without the need for a plan approval or prior issuance of a permit modification:

(1) Four tons of carbon monoxide from a single source during the term of the permit and 20 tons of carbon monoxide at the facility during the term of the permit.

(2) One ton of NO_x from a single source during the term of the permit and 5 tons of NO_x at the facility during the term of the permit.

(3) One and six-tenths tons of the oxides of sulfur from a single source during the term of the permit and 8.0 tons of oxides of sulfur at the facility during the term of the permit.

(4) Six-tenths of a ton of PM₁₀ from a single source during the term of the permit and 3.0 tons of PM₁₀ at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(5) One ton of VOCs from a single source during the term of the permit and 5.0 tons of VOCs at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(6) Other sources and classes of sources determined to be of minor significance by the Department.

(d) In accordance with § 127.14, the permittee is authorized to install the following minor sources without the need for a plan approval or permit modification:

(1) Air conditioning or ventilation systems not designed to remove pollutants generated or released from other sources.

**SECTION B. General State Only Requirements**

- (2) Combustion units rated at 2,500,000 or less Btu per hour of heat input.
- (3) Combustion units with a rated capacity of less than 10,000,000 Btu per hour heat input fueled by natural gas supplied by a public utility or by commercial fuel oils which are No. 2 or lighter, viscosity less than or equal to 5.82 c St, and which meet the sulfur content requirements of 25 Pa. Code §123.22 (relating to combustion units). For purposes of this permit, commercial fuel oil shall be virgin oil which has no reprocessed, recycled or waste material added.
- (4) Space heaters which heat by direct heat transfer.
- (5) Laboratory equipment used exclusively for chemical or physical analysis.
- (6) Other sources and classes of sources determined to be of minor significance by the Department.
- (e) This permit does not authorize de minimis emission increases if the emissions increase would cause one or more of the following:
- (1) Increase the emissions of a pollutant regulated under Section 112 of the Clean Air Act except as authorized in Subparagraphs (c)(4) and (5) of this permit condition.
- (2) Subject the facility to the prevention of significant deterioration requirements in 25 Pa. Code Chapter 127, Subchapter D and/or the new source review requirements in Subchapter E.
- (3) Violate any applicable requirement of this permit, the Air Pollution Control Act, the Clean Air Act, or the regulations promulgated under either of the acts.
- (f) Emissions authorized under this permit condition shall be included in the monitoring, recordkeeping and reporting requirements of this permit.
- (g) Except for de minimis emission increases, installation of minor sources made pursuant to this permit condition and Plan Approval Exemptions under 25 Pa. Code § 127.14 (relating to exemptions), the permittee is prohibited from making changes or engaging in activities that are not specifically authorized under this permit without first applying for a plan approval. In accordance with § 127.14(b), a plan approval is not required for the construction, modification, reactivation, or installation of the sources creating the de minimis emissions increase.
- (h) The permittee may not meet de minimis emission threshold levels by offsetting emission increases or decreases at the same source.

#014 [25 Pa. Code § 127.3]**Operational Flexibility.**

The permittee is authorized to make changes within the facility in accordance with the regulatory provisions outlined in 25 Pa. Code § 127.3 (relating to operational flexibility) to implement the operational flexibility requirements provisions authorized under Section 6.1(i) of the Air Pollution Control Act and the operational flexibility terms and conditions of this permit. The provisions in 25 Pa. Code Chapter 127 which implement the operational flexibility requirements include the following:

- (1) Section 127.14 (relating to exemptions)
- (2) Section 127.447 (relating to alternative operating scenarios)
- (3) Section 127.448 (relating to emissions trading at facilities with Federally enforceable emissions caps)
- (4) Section 127.449 (relating to de minimis emission increases)
- (5) Section 127.450 (relating to administrative operating permit amendments)
- (6) Section 127.462 (relating to minor operating permit modifications)
- (7) Subchapter H (relating to general plan approvals and general operating permits)

**SECTION B. General State Only Requirements****#015 [25 Pa. Code § 127.11a]****Reactivation of Sources**

- (a) The permittee may not reactivate a source that has been out of operation or production for at least one year unless the reactivation is conducted in accordance with a plan approval granted by the Department or in accordance with reactivation and maintenance plans developed and approved by the Department in accordance with 25 Pa. Code § 127.11a(a).
- (b) A source which has been out of operation or production for more than five (5) years but less than 10 years may be reactivated and will not be considered a new source if the permittee satisfies the conditions specified in 25 Pa. Code § 127.11a(b).

#016 [25 Pa. Code § 127.36]**Health Risk-based Emission Standards and Operating Practice Requirements.**

- (a) When needed to protect public health, welfare and the environment from emissions of hazardous air pollutants from new and existing sources, the permittee shall comply with the health risk-based emission standards or operating practice requirements imposed by the Department, except as precluded by §§ 6.6(d)(2) and (3) of the Air Pollution Control Act [35 P.S. § 4006.6(d)(2) and (3)].
- (b) A person challenging a performance or emission standard established by the Department has the burden to demonstrate that performance or emission standard does not meet the requirements of Section 112 of the Clean Air Act.

#017 [25 Pa. Code § 121.9]**Circumvention.**

No person may permit the use of a device, stack height which exceeds good engineering practice stack height, dispersion technique or other technique which, without resulting in reduction of the total amount of air contaminants emitted, conceals or dilutes an emission of air contaminants which would otherwise be in violation of 25 Pa. Code Article III, except that with prior approval of the Department, the device or technique may be used for control of malodors.

#018 [25 Pa. Code §§ 127.402(d) & 127.442]**Reporting Requirements.**

- (a) The permittee shall comply with the applicable reporting requirements of the Clean Air Act, the regulations thereunder, the Air Pollution Control Act and 25 Pa. Code Article III including Chapters 127, 135 and 139.
- (b) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of any air contamination source.
- (c) Reports, test data, monitoring data, notifications and requests for renewal of the permit shall be submitted to the:
- Regional Air Program Manager
PA Department of Environmental Protection
(At the address given in the permit transmittal letter, or otherwise notified)
- (d) Any records or information including applications, forms, or reports submitted pursuant to this permit condition shall contain a certification by a responsible official as to truth, accuracy and completeness. The certifications submitted under this permit shall require a responsible official of the facility to certify that based on information and belief formed after reasonable inquiry, the statements and information in the documents are true, accurate and complete.
- (e) Any records, reports or information submitted to the Department shall be available to the public except for such records, reports or information which meet the confidentiality requirements of § 4013.2 of the Air Pollution Control Act and §§ 112(d) and 114(c) of the Clean Air Act. The permittee may not request a claim of confidentiality for any emissions data generated for the facility.

**SECTION B. General State Only Requirements****#019 [25 Pa. Code §§ 127.441(c) & 135.5]****Sampling, Testing and Monitoring Procedures.**

(a) The permittee shall comply with the monitoring, recordkeeping or reporting requirements of 25 Pa. Code Chapter 139 and the other applicable requirements of 25 Pa. Code Article III and additional requirements related to monitoring, reporting and recordkeeping required by the Clean Air Act and the regulations thereunder including the Compliance Assurance Monitoring requirements of 40 CFR Part 64, where applicable.

(b) Unless alternative methodology is required by the Clean Air Act and regulations adopted thereunder, sampling, testing and monitoring required by or used by the permittee to demonstrate compliance with any applicable regulation or permit condition shall be conducted in accordance with the requirements of 25 Pa. Code Chapter 139.

#020 [25 Pa. Code §§ 127.441(c) and 135.5]**Recordkeeping.**

(a) The permittee shall maintain and make available, upon request by the Department, the following records of monitored information:

- (1) The date, place (as defined in the permit) and time of sampling or measurements.
- (2) The dates the analyses were performed.
- (3) The company or entity that performed the analyses.
- (4) The analytical techniques or methods used.
- (5) The results of the analyses.
- (6) The operating conditions as existing at the time of sampling or measurement.

(b) The permittee shall retain records of any required monitoring data and supporting information for at least five (5) years from the date of the monitoring, sample, measurement, report or application. Supporting information includes the calibration data and maintenance records and original strip-chart recordings for continuous monitoring instrumentation, and copies of reports required by the permit.

(c) The permittee shall maintain and make available to the Department upon request, records including computerized records that may be necessary to comply with the reporting, recordkeeping and emission statement requirements in 25 Pa. Code Chapter 135 (relating to reporting of sources). In accordance with 25 Pa. Code Chapter 135, § 135.5, such records may include records of production, fuel usage, maintenance of production or pollution control equipment or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions.

#021 [25 Pa. Code § 127.441(a)]**Property Rights.**

This permit does not convey any property rights of any sort, or any exclusive privileges.

#022 [25 Pa. Code § 127.447]**Alternative Operating Scenarios.**

The permittee is authorized to make changes at the facility to implement alternative operating scenarios identified in this permit in accordance with 25 Pa. Code § 127.447.

#023 [25 Pa. Code § 121.7]**Prohibition of Air Pollution**

No person may permit air pollution as that term is defined in the Air Pollution Control Act (35 P.S. §§ 4001-4015).

**SECTION B. General State Only Requirements****#024 [25 Pa. Code §135.3]****Reporting**

(a) If the facility is a Synthetic Minor Facility, the permittee shall submit by March 1 of each year an annual emissions report for the preceding calendar year. The report shall include information for all active previously reported sources, new sources which were first operated during the preceding calendar year, and sources modified during the same period which were not previously reported. All air emissions from the facility should be estimated and reported.

(b) A source owner or operator of a Synthetic Minor Facility may request an extension of time from the Department for the filing of an annual emissions report, and the Department may grant the extension for reasonable cause.

#025 [25 Pa. Code §135.4]**Report Format**

If applicable, the emissions reports shall contain sufficient information to enable the Department to complete its emission inventory. Emissions reports shall be made by the source owner or operator in a format specified by the Department.

**SECTION C. Site Level Requirements****I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §123.1]****Prohibition of certain fugitive emissions**

The permittee shall not permit the emission of fugitive air contaminants into the outdoor atmosphere from a source other than the following:

- (1) Construction or demolition of buildings or structures.
- (2) Grading, paving and maintenance of roads and streets.
- (3) Use of roads and streets. Emissions from material in or on trucks, railroad cars and other vehicular equipment are not considered as emissions from use of roads and streets.
- (4) Clearing of land.
- (5) Stockpiling of materials.
- (6) Open burning operations.
- (7) Blasting in open pit mines. Emissions from drilling are not considered as emissions from blasting.
- (8) Sources and classes of sources other than those identified above, for which the permittee has obtained a determination from the Department that fugitive emissions from the source, after appropriate control, meet the following requirements:

- (a) the emissions are of minor significance with respect to causing air pollution; and
- (b) the emissions are not preventing or interfering with the attainment or maintenance of any ambient air quality standard.

002 [25 Pa. Code §123.2]**Fugitive particulate matter**

The permittee shall not permit fugitive particulate matter to be emitted into the outdoor atmosphere from a source specified in (1) through (8) in condition #001 if the emissions are visible at the point the emissions pass outside the permittee's property.

003 [25 Pa. Code §123.41]**Limitations**

The permittee shall not permit the emission of visible air contaminants into the outdoor atmosphere in such a manner that the opacity of the emission is either of the following:

- (1) Equal to or greater than 20% for a period or periods aggregating more than three minutes in any 1 hour.
- (2) Equal to or greater than 60% at any time.

004 [25 Pa. Code §123.42]**Exceptions**

The emission limitations in condition #003 shall not apply when:

- (1) The presence of uncombined water is the only reason for failure of the emission to meet the limitations;
- (2) The emission results from the operation of equipment used solely to train and test persons in observing the opacity of visible emissions;
- (3) The emission results from sources specified in condition #001 (1) through (8).

005 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

The emissions of total hazardous air pollutants (total HAPs, including individual HAP) from all sources at the facility shall not equal or exceed 10 tons in any 12 consecutive month period.

006 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

The total volatile organic compounds (VOCs) emissions from all sources at the facility shall not equal or exceed 50 tons in any 12 consecutive month period.

**SECTION C. Site Level Requirements****II. TESTING REQUIREMENTS.****# 007 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) The permittee shall conduct tests which demonstrate through Method 24 of 40 CFR Part 60 and 25 Pa. Code Chapter 139 of the volatile organic compound (VOC) content of each coating and solvent used at the facility.

OR

(a) The permittee shall maintain documentation from the supplier/manufacturer (e.g., certified product data sheets or material safety data sheets) which certifies through Method 24 of 40 CFR Part 60 and 25 Pa. Code Chapter 139 of the volatile organic compound (VOC) content of each coating and solvent used at the facility.

(b) These records shall be retained for a minimum of five (5) years and shall be made available to the Department upon request.

008 [25 Pa. Code §139.1]**Sampling facilities.**

Upon the request of the Department, the permittee shall provide adequate sampling ports, safe sampling platforms and adequate utilities for the performance by the Department of tests on a source. The Department will set forth, in the request, the time period in which the facilities shall be provided, as well as the specifications for such facilities.

009 [25 Pa. Code §139.11]**General requirements.**

(1) As specified in 25 Pa. Code Section 139.11(1), performance tests shall be conducted while the respective source is operating at maximum routine operating conditions or under such other conditions, within the capacity of the equipment, as may be requested by the Department.

(2) As specified in 25 Pa. Code Section 139.11(2), the Department will consider test results for approval where sufficient information is provided to verify the source conditions existing at the time of the test and where adequate data is available to show the manner in which the test was conducted. Information submitted to the Department shall include, at a minimum all of the following:

- (a) A thorough source description, including a description of any air cleaning devices and the flue.
- (b) Process conditions, for example, the charging rate of raw material or rate of production of final product, boiler pressure, oven temperature, and other conditions which may affect emissions from the process.
- (c) The location of the sampling ports.
- (d) Effluent characteristics, including velocity, temperature, moisture content, gas density (percentage CO, CO₂, O₂ and N₂), static and barometric pressures.
- (e) Sample collection techniques employed, including procedures used, equipment descriptions and data to verify that isokinetic sampling for particulate matter collection occurred and that acceptable test conditions were met.
- (f) Laboratory procedures and results.
- (g) Calculated results.

III. MONITORING REQUIREMENTS.**# 010 [25 Pa. Code §123.43]****Measuring techniques**

Visible emissions may be measured using either of the following:

- (1) A device approved by the Department and maintained to provide accurate opacity measurements.
- (2) Observers, trained and qualified to measure plume opacity with the naked eye or with the aid of any devices approved by the Department.

011 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

(a) The permittee shall conduct a weekly inspection of the facility during daylight hours while the facility is operating to detect visible emissions, visible fugitive emissions and malodorous air emissions. Weekly inspections are necessary to determine:

**SECTION C. Site Level Requirements**

- (1) the presence of visible emissions,
- (2) the presence of visible fugitive emissions,
- (3) the presence of malodors beyond the boundaries of the facility.

(b) All detected visible emissions or visible fugitive emissions shall be reported to the manager of the facility.

IV. RECORDKEEPING REQUIREMENTS.**# 012 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) The permittee shall keep records of the tests conducted or documentation from the supplier/manufacturer (e.g., certified product data sheets) which certifies through Method 24 of 40 CFR Part 60 and 25 Pa. Code Chapter 139 of the volatile organic compound (VOC) content of all coatings and solvents used at the facility.

(b) These records shall be retained for a minimum of 5 years and shall be made available to the Department upon request.

013 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

(a) The permittee shall maintain a logbook for recording weekly inspection including instances of visible emissions, visible fugitive emissions and malodorous air emissions, the name of the company representative monitoring these instances, the date and time of each occurrence.

(b) The permittee shall record any and all corrective action(s) taken to abate each recorded deviation or prevent future occurrences.

(c) These records shall be retained for a minimum of five (5) years and shall be made available to the Department upon request.

014 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

(a) The permittee shall keep records of Certified Product Data Sheets (CPDSs) or Material Safety Data Sheets (MSDSs) that identify the hazardous air pollutants (HAPs) content of all coatings and solvents used at the facility.

(b) These records shall be retained for a minimum of 5 years and shall be made available to the Department upon request.

015 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

(a) The permittee shall keep records of the supporting calculations on a monthly basis to verify compliance with the VOCs and total HAPs (including individual HAP) emission limitations for all sources at the facility in any 12 consecutive month period.

(b) These records shall be retained on site for a minimum of five (5) years and shall be made available to the Department upon request.

016 [25 Pa. Code §135.5]**Recordkeeping**

The permittee shall maintain and make available upon request of the Department such records, including computerized records that may be necessary to comply with 25 Pa. Code Section 135.3. These may include records of production, fuel usage, maintenance of production or pollution control equipment or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions.

All records generated pursuant to this condition shall be retained for a minimum of five years and be made available to the Department upon request.

**SECTION C. Site Level Requirements****V. REPORTING REQUIREMENTS.****# 017 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall submit all requested reports in accordance with the Department's suggested format.

018 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

(a) The permittee shall submit reports to the Department on a semi-annual basis that include the supporting calculations used to verify compliance with the total combined VOC, and total HAPs (individual HAP) emissions limitations in any 12 consecutive month period for all sources at the facility.

(b) The semi-annual reports shall be submitted to the Department no later than March 1 (for January 1 through December 31 of the previous year) and September 1 (for July 1 of the previous year through June 30 of the current year).

019 [25 Pa. Code §127.442]**Reporting requirements.**

(a) The permittee shall report malfunctions, emergencies or incidents of excess emissions to the Department. A malfunction is any sudden, infrequent, and not reasonably preventable failure of air pollution control equipment, process equipment, or a process to operate in a normal or usual manner. An emergency is any situation arising from sudden and reasonably unforeseeable events beyond the control of the owner or operator of a facility which requires immediate corrective action to restore normal operation and which causes the emission source to exceed emissions, due to unavoidable increases in emissions attributable to the situation. An emergency shall not include situations caused by improperly designed equipment, lack of preventive maintenance, careless or improper operation, or operator error.

(b) When the malfunction, emergency or incident of excess emissions poses an imminent danger to the public health, safety, welfare, or environment, it shall be reported to the Department and the County Emergency Management Agency by telephone within one (1) hour after the discovery of the malfunction, emergency or incident of excess emissions. The owner or operator shall submit a written or emailed report of instances of such malfunctions, emergencies or incidents of excess emissions to the Department within three (3) business days of the telephone report.

(c) The report shall describe the following:

1. name, permit or authorization number, and location of the facility,
2. nature and cause of the malfunction, emergency or incident,
3. date and time when the malfunction, emergency or incident was first observed,
4. expected duration of excess emissions,
5. estimated rate of emissions,
6. corrective actions or preventative measures taken.

(d) Any malfunction, emergency or incident of excess emissions that is not subject to the notice requirements of paragraph (b) of this condition shall be reported to the Department by telephone within 24 hours (or by 4:00 PM of the next business day, whichever is later) of discovery and in writing or by e-mail within five (5) business days of discovery. The report shall contain the same information required by paragraph (c), and any permit specific malfunction reporting requirements.

(e) During an emergency an owner or operator may continue to operate the source at their discretion provided they submit justification for continued operation of a source during the emergency and follow all the notification and reporting requirements in accordance with paragraphs (b)-(d), as applicable, including any permit specific malfunction reporting requirements.

(f) Reports regarding malfunctions, emergencies or incidents of excess emissions shall be submitted to the appropriate DEP Regional Office Air Program Manager.

(g) Any emissions resulted from malfunction or emergency are to be reported in the annual emissions inventory report, if the annual emissions inventory report is required by permit or authorization.

**SECTION C. Site Level Requirements****# 020 [25 Pa. Code §135.3]****Reporting**

(a) A person who owns or operates a source to which 25 Pa. Code Chapter 135 applies, and who has previously been advised by the Department to submit an annual Air Information Management Systems (AIMS) report, shall submit by March 1 of each year an AIMS report for the preceding calendar year. The report shall include information for all previously reported sources, new sources which were first operated during the proceeding calendar year and sources modified during the same period which were not previously reported.

(b) A person who receives initial notification by the Department that an annual AIMS report is necessary, shall submit an initial annual AIMS report within 60 days after receiving the notification or by March 1 of the year following the year for which the report is required, whichever is later.

(c) A source owner or operator may request an extension of time from the Department for the filing of an annual AIMS report, and the Department may grant the extension for reasonable cause.

VI. WORK PRACTICE REQUIREMENTS.**# 021 [25 Pa. Code §123.1]****Prohibition of certain fugitive emissions**

The permittee shall take all reasonable actions to prevent particulate matter from becoming airborne from any source specified in (1) through (8) in condition #001 herein. These actions shall include, but not be limited to, the following:

- (1) Use, where possible, of water or chemicals for control of dust in the demolition of buildings or structures, construction operations, the grading of roads, or the clearing of land.
- (2) Application of asphalt, oil, water or suitable chemicals on dirt roads, material stockpiles and other surfaces which may give rise to airborne dusts.
- (3) Paving and maintenance of roadways.
- (4) Prompt removal of earth or other material from paved streets onto which earth or other material has been transported by trucking or earth moving equipment, erosion by water, or other means.

VII. ADDITIONAL REQUIREMENTS.**# 022 [25 Pa. Code §121.7]****Prohibition of air pollution.**

The permittee shall not permit air pollution as that term is defined in the Pennsylvania Air Pollution Control Act (35 P.S. §§ 4001-4015).

023 [25 Pa. Code §123.31]**Limitations**

The permittee shall not permit the emission of any malodorous air contaminants into the outdoor atmosphere from any source in such a manner that the malodors are detectable outside the property of the person on whose land the source is being operated.

024 [25 Pa. Code §129.14]**Open burning operations**

The permittee shall not permit the open burning of material at this facility unless in accordance with 25 Pa. Code Section 129.14.

VIII. COMPLIANCE CERTIFICATION.

No additional compliance certifications exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

IX. COMPLIANCE SCHEDULE.

No compliance milestones exist.

**SECTION D. Source Level Requirements**

Source ID: 031

Source Name: COMBUSTION UNITS (EACH >2.5MMBTU/HR)

Source Capacity/Throughput:

**I. RESTRICTIONS.****Emission Restriction(s).**

001 [25 Pa. Code §123.11]

Combustion units

No person may permit the emission of particulate matter from the furnace or boiler of Source ID P101 into the outdoor atmosphere in excess of 0.40 pound per million Btu of heat input.

002 [25 Pa. Code §123.22]

Combustion units

[Compliance with the requirement specified in this streamlined permit condition assures compliance with the requirements of 40 CFR 52.2020(c)]

No person may permit the emission into the outdoor atmosphere of sulfur oxides, expressed as SO₂, from any combustion source of Source ID 031 in excess of the rate of 4 pounds per million Btu of heat input over any 1-hour period.

Fuel Restriction(s).

003 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is derived from the permittee taking elective restriction]

All combustion sources of Source ID 031 shall be fired only by natural gas.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**SECTION D. Source Level Requirements****V. REPORTING REQUIREMENTS.**

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

004 [25 Pa. Code §127.441]

Operating permit terms and conditions.

Source ID 031 consists of following sources:

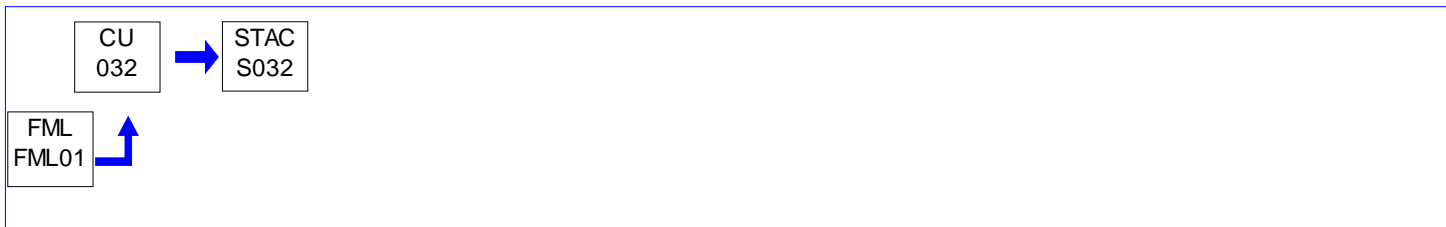
- (1) One 9.8 MMBtu per hour natural gas fired Webster Eng. & Mfg. Co., Inc. model #JB3C-100 burner incorporated in the York-Shiplely boiler.
- (2) One 2.836 MMBtu per hour natural gas fired Gorden-Piatt model R8-4-60-20 furnace.

**SECTION D. Source Level Requirements**

Source ID: 032

Source Name: COMBUSTION UNITS (EACH < AND EQUAL TO 2.5MMBTU/HR)

Source Capacity/Throughput:

**I. RESTRICTIONS.****Emission Restriction(s).**

001 [25 Pa. Code §123.22]

Combustion units

[Compliance with the requirement specified in this streamlined permit condition assures compliance with the requirements of 40 CFR 52.2020(c)]

No person may permit the emission into the outdoor atmosphere of sulfur oxides, expressed as SO₂, from any combustion source of Source ID 032 in excess of the rate of 4 pounds per million Btu of heat input over any 1-hour period.

Fuel Restriction(s).

002 [25 Pa. Code §127.441]

Operating permit terms and conditions.

All combustion sources of Source ID 032 shall be fired only by natural gas.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**SECTION D. Source Level Requirements****VII. ADDITIONAL REQUIREMENTS.****# 003 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Source ID 032 consists of following natural gas fired combustion sources:

- (1) One Thempstar model T9MPD100J20C1 furnace with rated heat input capacity of 0.10 MMBtu per hour.
- (2) Two Gama model TG8S100C16MP11A each with rated heat input capacity of 0.10 MMBtu per hour.
- (3) Three Scheu Products Co. model 8534 space heaters, each with rated heat input capacity of 0.10 MMBtu per hour.
- (4) One Cox Co. model RAD60ii space heater with rated heat input capacity of 0.30 MMBtu per hour.
- (5) One Heil model H8MPN100F1481 space heater with rated heat input capacity of 0.10 MMBtu per hour.
- (6) One York model GY8S160E30UH21D furnace with rated heat input capacity of 0.13 MMBtu per hour.
- (7) One Verber-Ray model DX2-30-100 space heater with rated heat input capacity of 0.40 MMBtu per hour.
- (8) Seventeen space heaters each with a rated heat input capacity of 0.15 MMBtu per hour (located in various building at the site).
- (9) Two Industrial Combustion Engineers Model 3000 process heaters each with rated heat input capacity of 2.50 MMBtu per hour.

**SECTION D. Source Level Requirements**

Source ID: 033

Source Name: SMALL COMBUSTION UNIT (<50 MMBTU/HR AND >10 MMBTU/HR)

Source Capacity/Throughput:

**I. RESTRICTIONS.****Emission Restriction(s).**

001 [25 Pa. Code §123.11]

Combustion units

Boiler of Source 033 shall not, at any time, emit particulate matter in excess of the rate of 0.40 pound per million Btu of heat input.

002 [25 Pa. Code §123.22]

Combustion units

The permittee shall not permit the emission of sulfur oxides, expressed as sulfur dioxide (SO₂), into the outdoor atmosphere from boiler of Source 033 in excess of the rate of 4 pounds per million Btu of heat input over any 1-hour period.

003 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12 and General Plan Approval And/Or General Operating Permit BAQ-GPA/GP 1]

Boiler of Source ID 033 shall not emit nitrogen oxides, expressed as nitrogen dioxide (NO₂), in excess of 30 ppm_{dv} at 3% oxygen when fired on natural gas.

004 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12 and General Plan Approval And/Or General Operating Permit BAQ-GPA/GP 1]

Boiler of Source ID 033 shall not emit carbon monoxide (CO) in excess of 300 ppm_{dv} at 3% oxygen regardless of the type of fuel being fired.

Fuel Restriction(s).

005 [25 Pa. Code §127.441]

Operating permit terms and conditions.

Boiler of Source ID 033 shall be fired only on natural gas.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**SECTION D. Source Level Requirements****III. MONITORING REQUIREMENTS.**

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

**# 006 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.48c]
Subpart Dc - Standards of Performance for Small Industrial- Commercial-Institutional Steam Generating Units
Reporting and recordkeeping requirements.**

(a) The permittee shall keep records of the amounts of fuel combusted during each month in boiler of Source 033.

(b) All such records shall be retained for a minimum of 5 years and shall be made available to the Department upon request.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

**# 007 [25 Pa. Code §127.441]
Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12 and General Plan Approval And/Or General Operating Permit BAQ-GPA/GP 1]

Boiler of Source ID 033 shall be equipped with LoNOx burner.

**# 008 [25 Pa. Code §127.441]
Operating permit terms and conditions.**

Source ID 033 consists of a Clayton Industries Model EG-254-2 (S/N 25894) natural gas fired boiler with a rated heat input capacity of 10.205 MMBtu per hour.

**# 009 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.40c]
Subpart Dc - Standards of Performance for Small Industrial- Commercial-Institutional Steam Generating Units
Applicability and delegation of authority.**

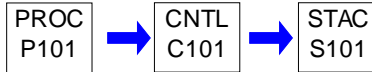
Boiler of Source 033 is subject to 40 CFR Part 60 Subpart Dc. The permittee shall comply with all applicable requirements specified in 40 CFR Sections 60.40c through 60.48c.

**SECTION D. Source Level Requirements**

Source ID: P101

Source Name: RAILCAR PAINTING OPERATION

Source Capacity/Throughput:

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §123.13]****Processes**

No person may permit the emission into the outdoor atmosphere of particulate matter from the exhaust of ID C101 associated with Source ID P101 in a manner that the concentration in the effluent gas exceeds 0.04 grains per dry standard cubic foot.

002 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

The total combined volatile organic compounds (VOCs) emissions from Source ID P101 shall not exceed 500 pounds per day.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.**# 003 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) The permittee shall maintain accurate and comprehensive records of the following:

(1) The identity and amount of each surface coating and thinner used in Source P101 each month. These records shall be based on actual, empirical usage data; usage estimates are not acceptable. Additionally, all material usage records shall be maintained on a daily basis and organized into a monthly format. The daily records shall show the identity and amount of each batch of surface coating mixed for application and the identity and amount of thinner(s) added to each batch.

(2) Product composition sheets which identify the density/specific gravity, the weight percent of total volatiles, the weight percent of water, the weight percent of solids, the weight percent of exempt solvents, the volume percent of solids and the weight percent of each individual hazardous air pollutant of each surface coating used in Source P101 each month.

(3) Product composition sheets which identify the density, or specific gravity, the weight percent of total volatiles, the weight percent of water, the weight percent of exempt solvents and the weight percent of each individual hazardous air pollutant of each thinner used in Source P101 each month.

(4) Product recipe sheets which identify the mix ratios of each coating component, additive, filler, etc. used to formulate each surface coating used in Source P101 each month.

(5) Material safety data sheets (or equivalent) of each coating component, additive, filler, etc. used to formulate each surface

**SECTION D. Source Level Requirements**

coating used in Source P101 each month.

(6) The total combined amount of volatile organic compounds (VOCs) emitted each month from Source P101, as well as a copy of the calculations used to determine the respective emission value and a copy of all supporting documentation.

(7) The total combined amount of each individual hazardous air pollutant (HAP) emitted each month from Source P101, as well as a copy of the calculations used to determine the respective emission value and a copy of all supporting documentation.

(b) These records shall be retained for a minimum of five (5) years and shall be made available to the Department upon request.

004 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

(a) The permittee shall keep records of the supporting calculations for total combined VOC emissions on a daily basis and shall verify compliance with the total combined VOCs emissions limitations of 500 pounds per day from Source ID P101.

(b) These records shall be retained for a minimum of five (5) years and shall be made available to the Department upon request.

005 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

(a) The permittee shall keep records of the following:

(1) the identity and amount of each individual coating, coating additive, cleaning solvent and any other volatile organic compound (VOC)-containing material, hazardous air pollutant (HAP)-containing material or acetone-containing material used each month in Source ID P101.

(2) the content of VOC, HAP and acetone in each individual coating, coating additive, cleaning solvent.

(b) These records shall be retained for a minimum of five (5) years and shall be made available to the Department upon request.

006 [25 Pa. Code §129.52]**Surface coating processes**

A facility, regardless of the facility's annual emission rate, which contains surface coating processes shall maintain records sufficient to demonstrate compliance with this section. At a minimum, a facility shall maintain daily records of:

(1) The following parameters for each coating, thinner and other component as supplied:

(i) The coating, thinner or component name and identification number.

(ii) The volume used.

(iii) The mix ratio.

(iv) The density of specific gravity.

(v) The weight percent of total volatiles, water, solids and exempt solvents.

(vi) The volume percent of solids.

(2) The VOC content of each coating, thinner and other component as supplied.

**SECTION D. Source Level Requirements**

(3) The VOC content of each as applied coating.

(b) These records shall be retained for a minimum of 5 years and shall be made available to the Department upon request.

V. REPORTING REQUIREMENTS.

007 [25 Pa. Code §127.441]

Operating permit terms and conditions.

(a) The permittee shall submit reports on a semi-annual basis of the following:

(1) The identity and quantity of each surface coating and thinner used each month in Source P101 during the respective calendar quarter.

(2) The density, volatile organic compound content and content of each individual volatile hazardous air pollutant of each surface coating and thinner used in Source P101 each month during the respective calendar quarter.

(3) The total combined amount of volatile organic compounds (VOCs) emitted from Source P101 each month during the respective calendar quarter.

(4) The total combined amount of each individual hazardous air pollutant (HAP) emitted from Source P101 each month during the respective calendar quarter.

(b) The semi-annual reports shall be submitted to the Department no later than March 1 (for January 1 through December 31 of the previous year) and September 1 (for July 1 of the previous year through June 30 of the current year). The reports shall include all supporting documentation used and/or calculations performed in the determination of the reported monthly emissions values.

008 [25 Pa. Code §127.441]

Operating permit terms and conditions.

(a) The permittee shall submit reports to the Department on a semi-annual basis that include the following:

(1) the identity and amount of each individual coating, coating additive, cleaning solvent and any other volatile organic compound (VOC)-containing material, hazardous air pollutant (HAP)-containing material or acetone-containing material used each month in Source ID P101

(2) the content of VOC, HAP and acetone in each individual coating, coating additive, cleaning solvent.

(b) The semi-annual reports shall be submitted to the Department no later than March 1 (for January 1 through December 31 of the previous year) and September 1 (for July 1 of the previous year through June 30 of the current year).

009 [25 Pa. Code §127.441]

Operating permit terms and conditions.

(a) The permittee shall submit reports to the Department on a semi-annual basis that include the supporting calculations used to verify compliance with the total combined VOC emissions limitation in any 12 consecutive month period for Source ID P101 at the facility.

(b) The semi-annual reports shall be submitted to the Department no later than March 1 (for January 1 through December 31 of the previous year) and September 1 (for July 1 of the previous year through June 30 of the current year).

VI. WORK PRACTICE REQUIREMENTS.

010 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code Section 129.52]

**SECTION D. Source Level Requirements**

(a) The volatile organic compound content of each as applied surface coating used in Source P101 shall not exceed the 6.67 pounds of volatile organic compounds per gallon coating solids standard specified in Table I of 25 Pa. Code Section 129.52 for hopper car and tank car interior coatings.

(b) The volatile organic compound content of each as applied surface coating used in Source P101 shall not exceed 3.5 pounds of volatile organic compounds per gallon of coating, minus water and exempt solvents if dried at temperatures not exceeding 195°F (air dried) and shall not exceed 3.0 pounds of volatile organic compounds per gallon of coating, minus water and exempt solvents if dried at temperatures not of 195°F or more (baked). (Compliance with this permit condition assures compliance with VOC content limit of 6.67 pounds of VOC per gallon coating solids established previously under Table I of 25 Pa. Code Section 129.52)

(c) Under no circumstances shall finishing materials which do not comply with the limitations specified in 25 Pa. Code Section 129.52 be used in Source ID P101. In determining compliance with the limitations of 25 Pa. Code Section 129.52, the VOC content of the finishing materials as thinned or reduced for application must be used rather than the VOC content of the undiluted finishing material as received from the vendor.

011 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

Source ID P101 shall be equipped with a full set of spraybooth filters upon any occasion that Source ID P101 is in use.

012 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Additional authority for this permit condition is also derived from 25 Pa. Code Section 129.52d(i) and (j)]

(1) Store all VOC-containing coatings, thinners, coating-related waste materials, VOC-containing cleaning materials, and shop towels in closed containers.

(2) Ensure that mixing and storage containers used for VOC-containing coatings, thinners, coating-related waste materials, and VOC-containing cleaning materials are kept closed at all times, except when depositing or removing these coatings, thinners or waste materials.

(3) Minimize spills of VOC-containing coatings, thinners, coating-related waste materials, and VOC-containing cleaning materials and clean up spills immediately.

(4) Convey VOC-containing coatings, thinners, coating-related waste materials, and VOC-containing cleaning materials from one location to another in closed containers or pipes.

(5) Minimize VOC emissions from cleaning of application, storage, mixing or conveying equipment by ensuring that equipment cleaning is performed without atomizing the cleaning solvent and all spent solvent is captured in closed containers.

VII. ADDITIONAL REQUIREMENTS.**# 013 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) Source ID P101 is a railcar painting operation which consists of the following sources:

(1) one car exterior painting line,

(2) one car interior painting line, and

(3) each line (1 & 2) above incorporates two Binks spray stations and that coatings may be applied to railcar exteriors or interiors on either line.

**SECTION D. Source Level Requirements**

(b) The air contaminant emissions from Source ID P101 shall be controlled by the 4 exterior painting line ventilation system filter housings (Control ID C101).

(c) Control ID C101 shall be equipped with paint arrestor filters or spray booth filters for the control of paint overspray.

014 [25 Pa. Code §129.52]**Surface coating processes**

The VOC standards in Table I do not apply to a coating used exclusively for determining product quality and commercial acceptance, touch-up and repair and other small quantity coatings if the coating meets the following criteria:

(1) The quantity of coating used does not exceed 50 gallons per year for a single coating and a total of 200 gallons per year for all coatings combined for the facility.

(2) The owner or operator of the facility requests, in writing, and the Department approves, in writing, the exemption prior to use of the coating.

015 [25 Pa. Code §129.52]**Surface coating processes**

Source ID P101 is subject to 25 Pa. Code Section 129.52. For Source ID P101, the permittee shall comply with all applicable requirements of 25 Pa. Code Section 129.52.

016 [25 Pa. Code §129.52d]**Control of VOC emissions from miscellaneous metal parts surface coating processes, miscellaneous plastic parts surface coating processes and pleasure craft surface coatings.**

[Compliance with this permit condition assures compliance with conditions of 25 Pa. Code Section 129.52]

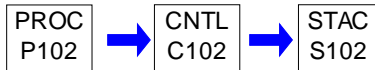
Source ID P101 is subject to requirements of 25 Pa. Code Section 129.52d. The permittee shall comply with all applicable requirements of 25 Pa. Code Section 129.52d.

**SECTION D. Source Level Requirements**

Source ID: P102

Source Name: RAILCAR ABRASIVE BLASTING OPERATION

Source Capacity/Throughput:

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.**# 001 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Source ID P102 is a railcar abrasive blasting operation. The air contaminant emissions from Source ID P102 is controlled by one VAC U Blast Low Static Pressure Fabric Collector (Exterior Bag House), and one blast cleaning products Low Static Pressure (Cartridge Type Collector) fabric collector (Interior Cartridge House).

002 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

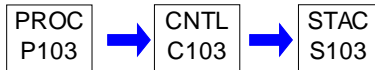
The air contaminant emissions from Source ID P102 shall not exhaust to outdoor atmosphere at anytime.

**SECTION D. Source Level Requirements**

Source ID: P103

Source Name: RAILCAR STEAM CLEANING OPERATION

Source Capacity/Throughput:

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §123.11]****Combustion units**

No person may permit the emission of particulate matter from the flare associated with Source ID P103 into the outdoor atmosphere in excess of 0.40 pound per million Btu of heat input.

002 [25 Pa. Code §123.22]**Combustion units**

[Compliance with the requirement specified in this streamlined permit condition assures compliance with the requirements of 40 CFR 52.2020(c)]

No person may permit the emission into the outdoor atmosphere of sulfur oxides, expressed as SO₂, from flare associated with Source ID P103 in excess of the rate of 4 pounds per million Btu of heat input over any 1-hour period.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.**# 003 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) The permittee shall keep records of the total volatile organic compounds (VOCs) and total hazardous air pollutants (total HAPs, including individual HAP) emissions from Source ID P103 on a monthly basis.

(b) These records shall be retained on site for a minimum of five years and shall be made available to the Department upon request.

004 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

(a) The permittee shall keep records of the certified product data sheets (CPDSs) or material safety data sheets (MSDSs) of each commodity that presents in each railcar to be cleaned under Source ID P103.

(b) These records shall be retained on site for a minimum of five years and shall be made available to the Department upon request.

**SECTION D. Source Level Requirements****V. REPORTING REQUIREMENTS.**

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

005 [25 Pa. Code §127.441]

Operating permit terms and conditions.

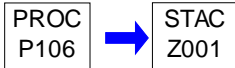
Source ID P103 is a railcar steam cleaning operation. The air emissions from the railcar steam cleaning operation are controlled by a John Zink model STS-S-6 natural gas fired flare (installed as a voluntary control device pursuant to RFD issued on March 3, 2017).

**SECTION D. Source Level Requirements**

Source ID: P106

Source Name: ONE PARTS WASHER

Source Capacity/Throughput:

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.**# 001 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Section 129.63]

The permittee shall keep onsite up-to-date Certified Product Data Sheets (CPDSs) or Material Safety Data Sheets (MSDSs) that accurately identify the volatile organic compound (VOC) and hazardous air pollutant (HAP) content of all solvents used in the parts washer of Source ID P106.

002 [25 Pa. Code §129.63]**Degreasing operations**

For the parts washer of Source ID P106, the permittee shall maintain for a minimum of five (5) years and present to the Department upon request the following information:

- (1) The name and address of the solvent supplier,
- (2) The type of solvent including the product or vendor identification number,
- (3) The vapor pressure of the solvent measured in millimeters of mercury (mm Hg) at 68 degrees Fahrenheit.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.**# 003 [25 Pa. Code §129.63]****Degreasing operations**

The parts washer of Source ID P106 shall be operated in accordance with the following procedures:

**SECTION D. Source Level Requirements**

- (1) Waste solvent shall be collected and stored in a closed container. The closed container may contain a device that allows pressure relief, but does not allow liquid solvent to drip from the container.
- (2) Flushing of parts using a flexible hose or other flushing device shall be performed only within the cold cleaning machine. The solvent spray shall be a solid fluid stream, not an atomized or shower spray.
- (3) Sponges, fabric, wood, leather, paper products, and other absorbent materials may not be cleaned in the cold cleaning machine.
- (4) Air agitated solvent baths may not be used.
- (5) Spills during solvent transfer and use of cold cleaning machine shall be cleaned up immediately.

VII. ADDITIONAL REQUIREMENTS.**# 004 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The parts washer of Source ID P106 is subject to 25 Pa. Code Section 129.63(a) (Degreasing Operations - Cold Cleaning Machines). The permittee shall comply with all applicable requirements specified in 25 Pa. Code Section 129.63(a).

005 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Section 129.63]

The vapor pressure of VOC containing solvent to be used in the parts washer of Source ID P106 shall be less than 1.0 millimeter of mercury (mm Hg) measured at 20 degrees Celsius (68 degrees Fahrenheit).

006 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

Source ID P106 consists of one Safety-Kleen manufactured remote reservoir cold cleaning parts washer.

007 [25 Pa. Code §129.63]**Degreasing operations**

The parts washer of Source ID P106 shall have a permanent, conspicuous label summarizing all required operating procedures specified in Condition #003 for Source ID P106. In addition, the label shall include the following discretionary good operating practices:

- (1) Cleaned parts should be drained at least 15 seconds or until dripping ceases, whichever is longer. Parts having cavities or blind holes shall be tipped or rotated while the part is draining.
- (2) During the draining, tipping, or rotating, the parts should be positioned so that solvent drains directly back to the cold cleaning machine.
- (3) Work area fans should be located and positioned so that they do not blow across the opening of the degreaser unit.

008 [25 Pa. Code §129.63]**Degreasing operations**

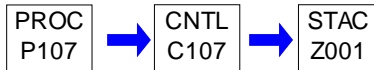
The parts washer of Source ID P106 shall be equipped with a cover that shall be closed at all times except during the cleaning of parts or the addition or removal of solvent. For each remote reservoir parts washer of Source ID P106, a perforated drain with a diameter of not more than 6 inches shall constitute an acceptable cover.

**SECTION D. Source Level Requirements**

Source ID: P107

Source Name: GLOVE-BOX BLAST MACHINE

Source Capacity/Throughput:

**I. RESTRICTIONS.****Emission Restriction(s).**

001 [25 Pa. Code §123.13]

Processes

No person may permit the emission into the outdoor atmosphere of particulate matter from the exhaust of ID C107 associated with Source ID P107 in a manner that the concentration in the effluent gas exceeds 0.04 grains per dry standard cubic foot.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

002 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall operate and maintain the integral dust collection system (ID C107) as per the manufacturer's specification and recommendation.

VII. ADDITIONAL REQUIREMENTS.

003 [25 Pa. Code §127.441]

Operating permit terms and conditions.

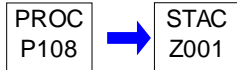
Source ID P107 consists of Empire Abrasive Equipment manufactured shot blasting machine (also known as Glove-Box Blast Cabinet). The particulate matter emissions from Source ID P107 shall be controlled by an integral dust collection system all time Source ID P107 is in operation.

**SECTION D. Source Level Requirements**

Source ID: P108

Source Name: SPONGE JET ABRASIVE BLASTING SYSTEM

Source Capacity/Throughput:

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.**# 001 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(1) The permittee shall exhaust the Sponge-Jet Abrasive Blast system of Source ID P108 used for coating removal from interiors of railroad tank cars to the indoor atmosphere on a year round basis.

(2) The permittee shall obtain Department's prior approval before exhausting the Sponge-Jet Abrasive Blast system of Source ID P108 to the outdoor atmosphere.

002 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

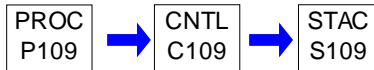
Source ID P108 is a Sponge-Jet Abrasive Blast system. The air emissions from the Sponge-Jet Abrasive Blast system shall be controlled by a B-VAC® integrated vacuum system exhausting to the indoor atmosphere.

**SECTION D. Source Level Requirements**

Source ID: P109

Source Name: RAILCAR INTERIOR ABRASIVE BLASTING OPERATION #1

Source Capacity/Throughput:

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12 and General Plan Approval And/Or General Operating Permit BAQ-GPA/GP 19]

The particulate matter emissions including the PM10 (particulate matter with an aerodynamic diameter of 10 microns or less) emissions from the exhaust of the fabric collector (baghouse) or cartridge collector associated with abrasive blasting operation of Source ID P109 shall not exceed .005 grains per dry standard cubic foot of effluent gas volume.

II. TESTING REQUIREMENTS.**# 002 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

If, at any time, the Department has reason to believe that the air contaminant emissions from the exhaust of a fabric collector (baghouse) or cartridge collector associated with a dry abrasive blasting operation of Source ID P109 are, or may be, in excess of any applicable air contaminant emission limitation, the permittee shall conduct such stack tests or source tests as are deemed necessary by the Department to determine the actual air contaminant emission rate. The permittee shall perform any such testing in accordance with the applicable provisions of 25 Pa. Code, Chapter 139 (relating to sampling and testing) as well as in accordance with any additional requirements or source conditions established by the Department at the time the permittee is notified, in writing, of the need to conduct testing.

III. MONITORING REQUIREMENTS.**# 003 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12 and General Plan Approval And/Or General Operating Permit BAQ-GPA/GP 19]

The fabric collector (baghouse) or cartridge collector associated with abrasive blasting operation of Source ID P109 shall be equipped with instrumentation to monitor the differential pressure across the collector on a continuous basis.

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**SECTION D. Source Level Requirements****VI. WORK PRACTICE REQUIREMENTS.****# 004 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12 and General Plan Approval And/Or General Operating Permit BAQ-GPA/GP 19]

If compressed air is needed for the operation of the fabric collector (baghouse) or cartridge collector, the compressed air supply shall be equipped with an air dryer and an oil trap.

VII. ADDITIONAL REQUIREMENTS.**# 005 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12 and General Plan Approval And/Or General Operating Permit BAQ-GPA/GP 19]

All fugitive air contaminant emissions generated within the enclosed machine, permanently located building or permanently located enclosure in which the dry abrasive blasting operation of Source ID P109 is performed shall be captured and ducted to an appropriately-designed fabric collector (baghouse) or cartridge collector.

006 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12 and General Plan Approval And/Or General Operating Permit BAQ-GPA/GP 19]

No fugitive air contaminant emissions shall be generated as a result of removing collected dust from the fabric collector (baghouse) or cartridge collector or as a result of subsequently handling the collected dust on-site following its removal from the collector.

007 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12 and General Plan Approval And/Or General Operating Permit BAQ-GPA/GP 19]

The permittee shall keep on hand a sufficient quantity of spare fabric collector (baghouse) bags or cartridge collector cartridges in order to immediately replace any bags or cartridges requiring replacement due to deterioration resulting from routine operation.

008 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

Source ID P109 consists of a railcar abrasive blasting operation. The air emissions from the railcar abrasive blasting operation shall be controlled by a Blast Cleaning Technologies Inc. model 39 PCC High Energy Pulse Cleaned Cartridge Dust collector with air flow of 16,500 acfm.



SECTION E. Source Group Restrictions.



SECTION F. Alternative Operation Requirements.

No Alternative Operations exist for this State Only facility.

**SECTION G. Emission Restriction Summary.**

Source Id	Source Description
031	COMBUSTION UNITS (EACH >2.5MMBTU/HR)
Emission Limit	
4.000 Lbs/MMBTU	Pollutant SOX
0.400 Lbs/MMBTU	Pollutant TSP
032	COMBUSTION UNITS (EACH < AND EQUAL TO 2.5MMBTU/HR)
Emission Limit	
4.000 Lbs/MMBTU	Pollutant SOX
033	SMALL COMBUSTION UNIT (<50 MMBTU/HR AND >10 MMBTU/HR)
Emission Limit	
4.000 Lbs/MMBTU	Pollutant SOX
0.400 Lbs/MMBTU	Pollutant TSP
P101	RAILCAR PAINTING OPERATION
Emission Limit	
0.040 gr/DRY FT3	Pollutant TSP
500.000 Lbs/Day	Pollutant VOC
P107	GLOVE-BOX BLAST MACHINE
Emission Limit	
0.040 gr/DRY FT3	Pollutant TSP
P109	RAILCAR INTERIOR ABRASIVE BLASTING OPERATION #1
Emission Limit	
0.005 gr/DRY FT3	Pollutant PM10

Site Emission Restriction Summary

Emission Limit	Pollutant
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**SECTION H. Miscellaneous.**

The following air contaminant sources are considered to be of minor significance to the Department and have been determined to be exempt from permit requirements. However, this determination does not exempt the sources from compliance with all applicable air quality regulations specified in 25 Pa. Code Sections 121 - 143:

1. Four (4) propane storage tanks (all under 2,000 gallons).
2. Welding and metal cutting activities.



***** End of Report *****
